

Installation of a manual gearbox

Below instructions are extra important to check since each one individually can cause a gearbox failure that is not covered by warranty. **NOTE!** The instructions should be seen as a complementary reminder in addition to the car manufacturer's instructions.

- ❑ Always check that all motor and gearbox **guide pins** are in place.
- ❑ Use **oil** recommended by the car manufacturer or Hellsten Gears AB when filling/ leveling.
- ❑ Check **oil level** before and after test run.
- ❑ Air/adjust **clutch** and **clutch linkage**.
- ❑ Check that there is **no leak** after test run.

Gearbox for Renault Trafic/Master, Opel Vivaro / Movano and Nissan Primastar/Interstar

- Applies to the PK5 and PK6 gearboxes.
- Clean or replace the damask on the left drive shaft. Remove all metal chips.

Gearbox for Fiat Ducato/Boxer/Jumper 3.0D

- Measure 2.9L - 3L of oil and fill the empty gearbox with closed level plugs. Level plug at differential is placed too low and overfilling is required.

**WARRANTY ONLY APPLIES IF THESE INSTRUCTIONS HAVE BEEN FOLLOWED.
CONTACT TECHNICAL SUPPORT IF ANYTHING IS UNCLEAR.**