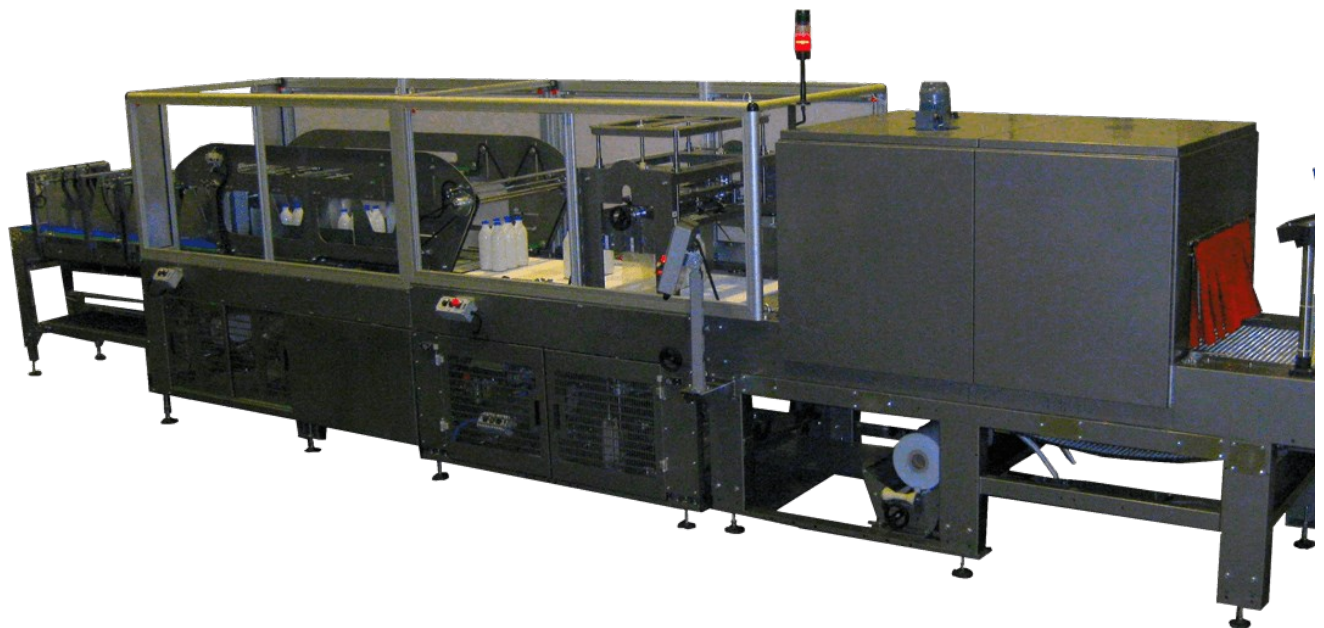




WRAPJET 20 F

AUTOMATIC FILM SEAMLESS SLEEVE WRAPPER WITH PLC AND MULTILINE DIVIDER (6 TRACKS) AND AUTOMATIC LOADING OF CARDBOARD FLAPS

bundle packaging in film only or film + flap



DESCRIPTION

The new series of **Minipack-torre** sleeve wrappers is characterised by the great versatility of the models offered combining efficiency and reliability.

The WRAPJET 20 F automatic sleeve wrappers are the ideal solution for packaging products **using only polyethylene film or by combining the film with a cardboard flap**.

The WRAPJET 20 F sleeve wrappers work **without a sealing bar** and, therefore, without having to stop the product on the belt. This feature leads to significant time savings, up to packaging 18/20 bundles per minute, depending on the size of the goods.

The WRAPJET line sleeve wrappers also allow you to make packages with customised films.

TECHNICAL FEATURES

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| | | |
|---------------------------|-----------|-------------------|
| Power supply | V | 220/400 |
| Phase | ph | 3 |
| Electrical power | kW | 40 |
| Electric consumption | kWh | 25 |
| Air Pressure | bar | 6 |
| Air Consumption per cycle | nl | 5 |
| Hourly production | p/h (pph) | Up to 20 ppm |
| MAX product height | mm | 380 |
| MAX reel dimensions | mm | Ø 400x700 |
| Worktop height | mm | Standard 1000+25 |
| Machine dimensions | mm | 9368x1650x h.2150 |
| Tunnel infeed dimensions | mm | 700x h.400 |
| Tunnel chamber length | mm | 1900 |
| Machine weight | kg | 4600 |

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MAIN FEATURES

- o Seamless film machine without sealing bar
- o Multi-row inline feeder
- o Volumetric product sorting system
- o Large cardboard flap store (up to 600 flaps) located under the machine
- o Flap dimensions min. mm. 220x162 - max. mm. 450x300
- o Option to package products with film only or film + flap
- o System for wrapping the film around the package by overlapping the film under the package, which self-glues while going through the tunnel
- o Film feeding and cutting unit with rotating blade
- o Manual sealer for film splice
- o Ionising bars to remove the electrostatic charge which accumulates in the film reels
- o Heat-shrinking film reels with max diameter 400 mm - thickness between 50 and 100 microns
- o Height of the worktop: 1000 +/-25mm
- o Managed by PLC and TOUCH to change data and display the alarms for machine reset
- o Real time monitoring of the alarms and direct editing of the machine settings with possibility of storing up to 10 formats

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- The tunnel temperature is controlled by the PLC
- Heat-shrinking tunnel insulated with rock wool and heated with resistors. Forced ventilation with air circulation
- Heat-shrinking tunnel Length 1900 mm with air circulation system
- Internal conveyor belt in the heat-shrinking Tunnel, driven by a gear motor with adjustable speed and featuring a thin steel mesh grate with side chains
- Switch to change the cycle from automatic to manual
- Installed power 40kW
- Average electricity consumption is reduced by about 40% during normal operation
- Air consumption 80 nl/min
- Pneumatic components that work with non-lubricated dry air
- Power supply: Option between 3phases 220V and 400V 3phases + N + T
- Machines compatible with Machinery Directive 2006/42/EC