

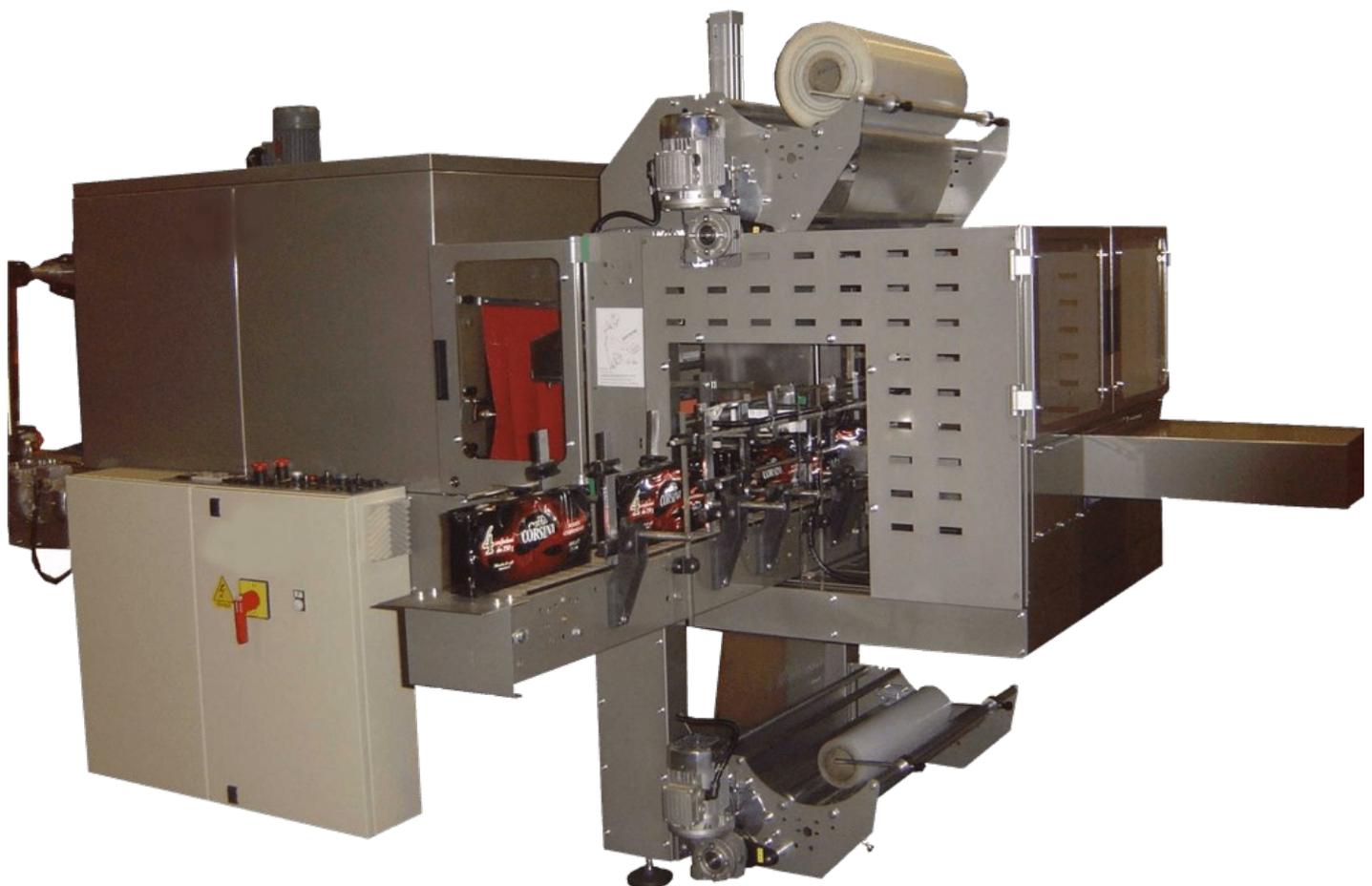


minipack® - torre
Packaging machines and systems

SLEEVE WRAPPER MS 70 - 1

AUTOMATIC SLEEVE WRAPPER WITH 1 TRACK LOADING BELT AT 90° AND PNEUMATIC PUSHER

with 700 mm sealing bar



DESCRIPTION

The new series of **Minipack-torre** sleeve wrappers is characterised by its great versatility: they package single or multi-row products with polyethylene film for the most diverse types of goods, such as coffee

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bags, cans of food preserves, bottles, cases, etc.

Thanks to the **90° loading belt**, the MS 70 - 1 sleeve wrapper allows you to **group and package** different types of small-medium sized products in heat-shrink plastic film.

The MS 70 - 1 model makes up to 12 packages per minute.

TECHNICAL FEATURES

Power supply	V	220/400
Phase	ph	3
Electrical power	kW	24
Electric consumption	kWh	15
Air Pressure	bar	6
Air Consumption per cycle	nl	20
Hourly production	p/h (pph)	Up to 12 ppm
Sealing Bar	mm	700
MAX product height	mm	380
MAX reel dimensions	mm	Ø 350x680
Worktop height	mm	Standard 850+25
Machine dimensions	mm	3800x2050x h.2130
Tunnel infeed dimensions	mm	600x h.400
Tunnel chamber length	mm	1300
Machine weight	kg	950

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MAIN FEATURES

- Feed belt arranged at 90°
- Pneumatic pusher with multi-row preassembly
- Sealing bar with a film cutting blade (no smoke during the sealing step)
- Height of the worktop: 850 +/-25mm
- Photoelectric cell that blocks the sealing bar if it encounters an obstacle in its path
- Passage opening under the sealing bar 380 mm
- Automatic wrapping system of the film reels with dragging rollers
- Heat-shrinking film reels with max diameter 350 mm - thickness between 35 and 100 microns
- The temperature of the sealing bar and the tunnel is controlled by temperature-control devices
- Heat-shrinking tunnel insulated with rock wool and heated with resistors. Forced ventilation with air circulation
- Heat-shrinking tunnel Length 1300 mm with air circulation system
- Internal conveyor belt in the heat-shrinking Tunnel, driven by a gear motor with adjustable speed and featuring a thin steel mesh grate with side chains
- Switch to change the cycle from automatic to manual
- Installed power 24kW
- Average electricity consumption is reduced by about 40% during normal operation
- Air consumption 140 nl/min
- Pneumatic components that work with non-lubricated dry air
- Power supply: Option between 3phases 220V and 400V 3phases + N + T
- Machines compatible with Machinery Directive 2006/42/EC